47. The film-forming composition of claim 20 wherein the ester is an ethylene glycol monoester, a propylene glycol monoester or a dipropylene glycol monoester derived from a fatty acid of soybean oil.

48. The film-forming composition of claim 47 wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.

49. The film-forming composition of claim 20 wherein the ester comprises at least 25 wt.% of the mixture.

50. The film-forming composition of claim 49 wherein R and X independently comprise about 1 to about 30 carbon atoms and, in combination, contain no more than about 35 carbon atoms.

51. The film-forming composition of claim 49 wherein the ester is an ester derived from a fatty acid of soybean oil, canola oil, or linseed oil.

52. The film-forming composition of claim 3 wherein X is X'-OH and X' is a hydrocarbyl or substituted hydrocarbyl radical comprising 1 to 8 carbon atoms.

53. The film-forming composition of claim 52 wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.

54. The film-forming composition of claim 3 wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.

55. The film-forming composition of claim 3 wherein at least 95 wt.% of the ester is dissolved in the particulate polymer or liquid pre-polymer.

56. The film-forming composition of claim 3 wherein at least 95 wt.% of the ester is dissolved in the particulate polymer or liquid pre-polymer and the continuous aqueous phase contains less than about 10 wt.% organic solvent.

57. The film-forming composition of claim 52 wherein X' comprises 2 to 6 carbon atoms.

58. The film-forming composition of claim 57 wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.

59. The film-forming composition of claim 58 wherein the ester is an ester derived from a fatty acid of soybean oil, canola oil, or linseed oil.

Please add the following new claims:

37
~~38~~. The film-forming composition of claim 1 wherein at least one of R and X comprises at least two unsaturated carbon-carbon bonds in conjugation and at least 90 wt.% of the ester is dissolved in the particulate polymer or liquid pre-polymer.

38 37
~~40~~. The film-forming composition of claim ~~39~~ wherein the ester is an ethylene glycol monoester, a propylene glycol monoester, or a dipropylene glycol monoester derived from a fatty acid of soybean oil.

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~~41~~. The film-forming composition of claim ~~40~~ wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.

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~~42~~. The film-forming composition of claim ~~39~~ wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.

41 37
~~43~~. The film-forming composition of claim ~~39~~ wherein the ester is an ester derived from a fatty acid of soybean oil, canola oil, or linseed oil.

42 41
~~44~~. The film-forming composition of claim ~~43~~ wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.

43 18
~~45~~. The film-forming composition of claim ~~20~~ wherein the ester is an ester derived from a fatty acid of soybean oil, canola oil, or linseed oil.

44 43
~~46~~. The film-forming composition of claim ~~45~~ wherein the weight of the ester is about 0.1 % to about 4 % of the weight of the particulate polymer or liquid pre-polymer.